

Date: Thursday, 2/23/2006 11:28:04 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 25925		
Estimate Number	: 10919		
P.O. Number	: N/A	Part Number	: D3335
This Issue	: 2/23/2006 S.O. No. : N/A	Drawing Number	: D3335 REV A < Prelim.
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 2/23/2006 Type : PURCHASED PARTS	Drawing Revision	: N/A < Prelim.
Previous Run	: N/A	Material	:
Written By	: SEE COMMENT BELOW.	Due Date	: 3/10/2006 Qty: 20 Um: Each
Checked & Approved By	: JF 06.02.23		
Comment	: Est. A 04.11.23 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 0000660

0.030" 302 SS, 0.420" OD +/- 0.015, 11.00" long, 40 coils per 12.00" length

Possible Supplier: Victory Spring

Material release note is required

AP 06/02/24

2.0

D3335P

Spring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Spring

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

P 4/3/6 20

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

J 06-03-07 20 P70

5.0

PACKAGING 1

PACKAGING RESOURCE #1



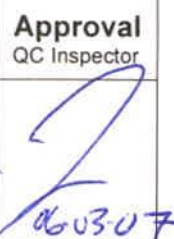



Comment: PACKAGING RESOURCE #1


Identify and Stock

Location: ST224

C 06/03/08 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06.03.07	1	order 12" length as per Dwg. per manual change					 06.03.07

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/03/07
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
								

NOTE: Date & initial all entries

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Drawing Name: SPRING

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP 06/03/09

Job Completion



u 06-03-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PRELIMINARY ISSUE

~~DEFINITION~~

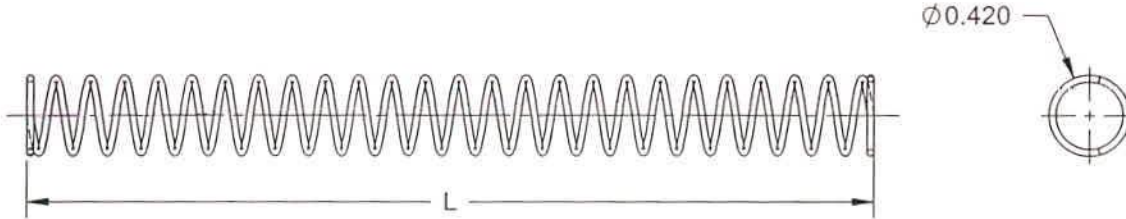
Atten: Lloyd
Victory Springs

F: 866-230-5338

sl.

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 3	APPROVED	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.08.11		TITLE SPRING	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5	

SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25925

NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
- 2) MATERIAL: SPRING STEEL, $\varnothing 0.035$ WIRE
- 3) FINISH: LPS PROCYON
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES



241 DEERHURST DRIVE, BRAMPTON, ONTARIO L6T 5K3
TEL (905) 791-6811 / 1-800-387-2441 FAX (905) 791-9588
SLITTING, OSCILLATING, EDGING AND CUSTOM PROCESSING
INDUSTRY'S CHOICE FOR QUALITY



Packing List & Material Certification

Gibbs W.O.
Sch'd to Ship

69949
Apr 09 2003
REPRINT
Page: 1 Of 1

Sold To: Victoria Spring Ltd
534 David Street
Victoria
British Columbia
V8T 2C8

Ship To: Victoria Spring Ltd
534 David Street
Victoria
British Columbia

V8T 2C8

Packing List

Customer P.C.	11381	Ship Via	Day & Ross	Order Date	Apr 08 2003
Quantity	10	Weight	13	Part No.	811-18-0350-01
Order				Description	T302 Stainless Steel Wire Spring .0350 Stock .035" dia x coil
Grade		Pieces			
Date Shipped	4/9/03	Shipped with			69950

All claims for shortages must be made within 10 days.
Goods may not be returned without a Gibbs Authorization Number.
The order will be billed at the price prevailing at the time of shipment.

Material Certification

Heat No.	40594	Specification	ASTMA313-98						
C	Mn	P	S	Si	Cr	Ni	Mo	Co	Cu
.075	1.18	.024	.003	.49	18.70	8.40	.29		.26
Be	Fe	Al	Sn	Zn	Pb	As	V	N	U
								.03	
Tensile	281000 /	PSI	Yield	/	Elongation	/			
Hardness	/	PSI	Grain	/	Cond Ch900	/			
Red. of Area	0.00 / 0.00		Conductivity		Mill				

Comments

P.O. 660

Quality Department
We certify the above to be a true analysis of the material
supplied on the above mentioned order.